



CASTING THE WORLD OF POSSIBILITIES



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LITERATURE

VERTICAL VIBRATED CASTING PROCESS

More Homogeneous Pipe

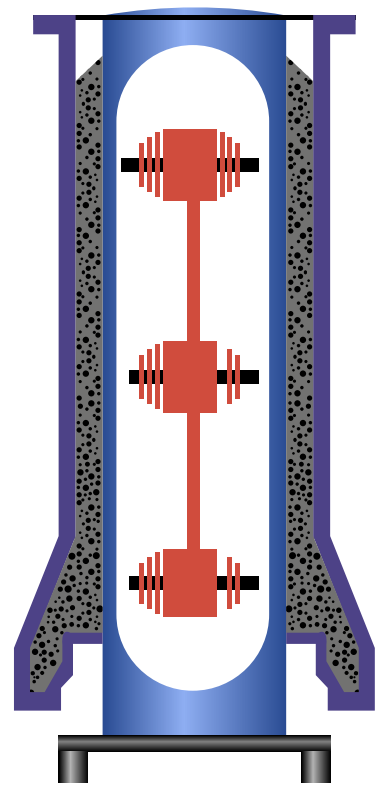
- ▶ Uniform material composition from inside to outside pipe surface due to the nature of vibration from center of inner mould to outer mould.
- ▶ The thinnest part of the pipe the spigot is getting efficient dry cast pressing/compaction.

Zero Slump Concrete: More Strength

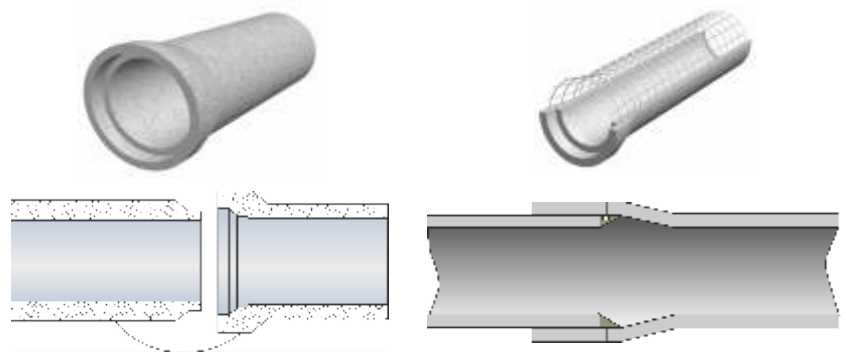
- ▶ Water - cement ratio of around 0.34-0.38 without admixtures.
- ▶ With elaborate mix design and admixtures, even lower water cement ratios are possible. Less water content means faster strength development.

Instant Demoulding

- ▶ Large production per day with only one mould set.
- ▶ Pipe strength and quality does not depend upon the labour skill.



HUME PIPE



NP3 & NP4 CLASS WITH SPIGOT AND SOCKET END TYPE JOINT

SR. NO.	BORE DIAMETER IN MM	CLASS	THICKNESS IN MM	LENGHT IN MM
1	450	NP3	65	2500
2	600	NP3	75	2500
3	900	NP3	100	2500
4	1000	NP3	125	2500
5	1200	NP3	125	2500
6	1500	NP3	150	2500
7	450	NP4	65	2500
8	600	NP4	75	2500
9	900	NP4	100	2500
10	1000	NP4	125	2500
11	1200	NP4	125	2500
12	1500	NP4	150	2500

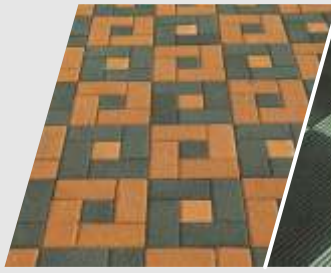
MANUFACTURING FACILITY



STATE OF THE ART FULLY AUTOMATED MACHINE FOR VERTICAL VIBRATED CASTING



SOLID PRODUCTS OF THE SOLID NATION!



Pavers



Rubber Mould Tiles



Kerb stones



Compound Wall



U Drain



RE Blocks



Hume Pipes



Solid Blocks



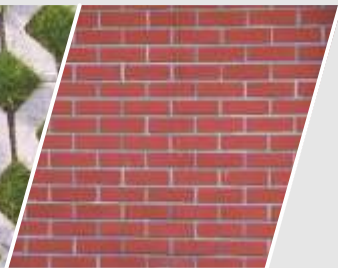
Street Furniture



Drain Cover



Grass Paver



Wall Cladding

VALUES

Passion for growth

- ▶ Aggressively focus on new opportunities
- ▶ Have passion for winning
- ▶ Act with urgency
- ▶ Go beyond your limits
- ▶ Think big
- ▶ Take bold actions

Respect to individuals

- ▶ Treat others with dignity, valuing and benefiting from personal differences
- ▶ Coach & develop others

Employee Commitment

- ▶ Safe, Secure & Supportive work environment
- ▶ Pursue challenging & rewarding work opportunities to nurture, personal & professional initiatives & growth
- ▶ Recognition to competency

Customer Focus

- ▶ Identify, Understand & meet customer needs
- ▶ Create value for customers
- ▶ Long term relationship

Continual Improvement

- ▶ Process based approach & continual improvement in process on positive feedback
- ▶ Adopt positive changes
- ▶ Become the best

Society Aid

- ▶ A strong sense of giving back to society by various means



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